

Time savings per day

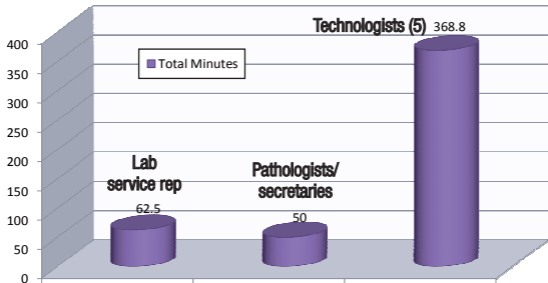


Fig. 2. Estimated daily time savings owing to initial process improvements in department