

Minute and dollar savings per day

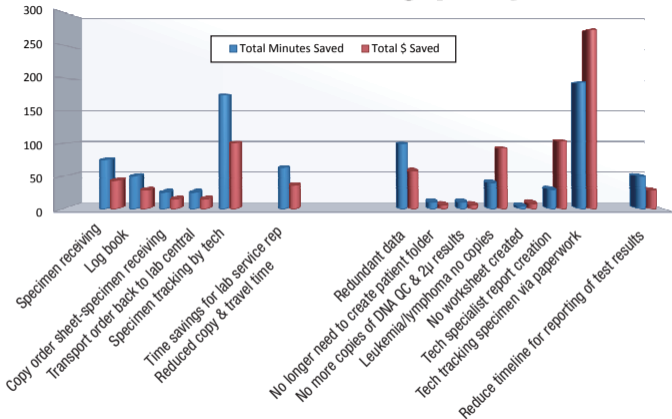


Fig. 3. Total minutes and dollars saved per day for entire department owing to initial process improvements