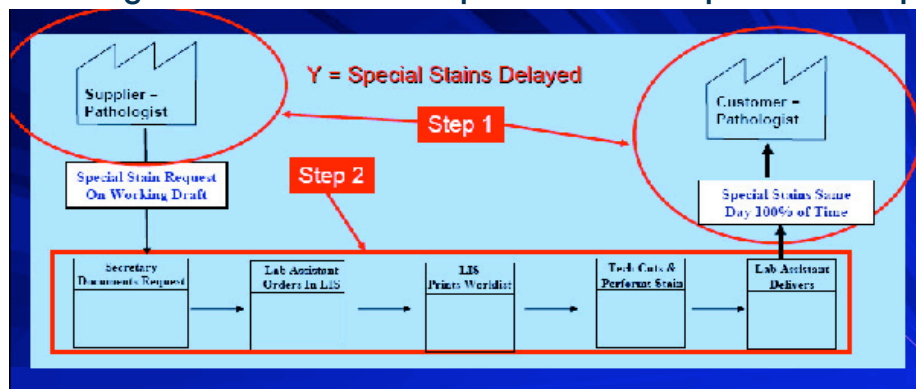


Building a value stream map: Start with a process map



Then add the once invisible

